



# DKL EF-28 Alcohol-Resin Paste Flux

## DESCRIPTION

DKL EF-28 Alcohol-Resin Paste Flux has been specially formulated to enable effective soft soldering of tinned and clean copper surfaces, primarily in electrical and electronic applications. The flux residues are non-corrosive and can be safely left on the assembly.

## FEATURES

Good fluxing action  
Resin based formulation  
Suitable for electrical and electronic soldering  
Works with leaded and unleaded alloys

## BENEFITS

Easy soldering of tinned and clean copper surfaces  
Residues are non-corrosive  
Cleaning of residues not required  
Excellent results with tin/lead alloys such as Sn40/Pb60 and Sn60/Pb40.  
If lead free soldering is required, excellent results can be obtained using SN100C and other tin/copper based alloys.

## APPLICATION

It is recommended that DKL EF-28 Alcohol-Resin Paste Flux be applied by brush or dipping the component and soldering take place immediately. Heat should be applied by soldering iron, induction or in the case of large cables, by basting with clean solder alloy. Avoid direct heating with a flame. Upon cooling the flux will form a hard, non-corrosive residue, which need not be removed.

## AVAILABILITY

DKL EF-28 Alcohol-Resin Paste Flux is available in 500gm and 1kg containers. Larger containers are available to special order.

## HEALTH AND SAFETY

DKL EF-28 Alcohol-Resin Paste Flux is a flammable material and standard handling precautions should be observed. Eye and skin protection should be worn when handling and using this material. Avoid breathing fumes that are evolved during use. Ensure adequate extraction is provided in the workspace. For more detailed information consult the Material Safety Data Sheet (MSDS) which is available on request.

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